



All-Terrain Mounting

The IronRidge Ground Mount System combines our XR100 or XR1000 rails with locally-sourced steel pipes or mechanical tubing, to create a cost-effective structure capable of handling any site or terrain challenge.

Installation is simple with only a few structural components and no drilling, welding, or heavy machinery required. In addition, the system works with a variety of foundation options—including concrete piers, ground screws, helical or driven piles, and above-ground ballast blocks.



Rugged Construction

Engineered steel and aluminum components ensure durability.



PE Certified

Pre-stamped engineering letters available in most states.



UL 2703 Listed System

Meets newest effective UL 2703 standard.



Design Software

Online tool generates engineering values and bill of materials.



Flexible Architecture

Multiple foundation and array configuration options.



25-Year Warranty

Products guaranteed to be free of impairing defects.



360° Product Tour
Visit ironridge.com

Substructure

Top Caps



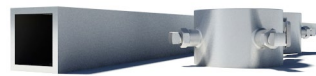
Connect vertical and cross pipes.

Bonded Rail Connectors



Attach and bond Rail Assembly to cross pipes.

Diagonal Braces



Optional Brace provides additional support.

Cross Pipe & Piers



Steel pipes or mechanical tubing for substructure.

Rail Assembly

XR100/XR1000 Rails



Curved rails increase spanning capabilities.

UFOs



Universal Fastening Objects bond modules to rails.

Stopper Sleeves



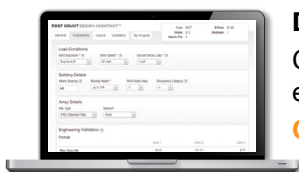
Snap onto the UFO to turn into a bonded end clamp.

CAMO



Bond modules to rails while staying completely hidden.

Resources



Design Assistant

Go from rough layout to fully engineered system. For free.

Go to ironridge.com/design



NABCEP Certified Training

Earn free continuing education credits, while learning more about our systems.

Go to ironridge.com/training

Strength Meets Flexibility

The IronRidge Ground Mount System supports a wide adjustment of tilt angle, foundation size and depth, and module size. These variables can be quickly optimized for cost and performance using the online Design Assistant tool.

One of the most critical engineering variables is the array size. For example, using 5-high columns in landscape significantly increases the number of modules per pier compared to 4-high columns, saving on pipe or mechanical tubing, and concrete.



XR1000 Rail

The curved shape of XR1000 increases vertical and lateral strength, while also resisting bending and twisting. Modules are attached using familiar top-down clamps or under clamps.

Concrete Foundations

Concrete foundations allow for the largest possible spans and highest lateral force bearing, which eliminates the need for cross bracing.



Steel Substructure

Multiple pipe and mechanical tubing size options help to optimize cost. The 3" option can increase East-West spans up to 18 feet, greatly reducing the number of piers and material required.

Compatible with Soil Classes 2-4



The size of Ground Mount foundations depends on a number of factors, including column height and site loading conditions. Stronger and sturdier soil classes (Class 2 and Class 3) allow for reduced foundation depth, saving on materials and labor.

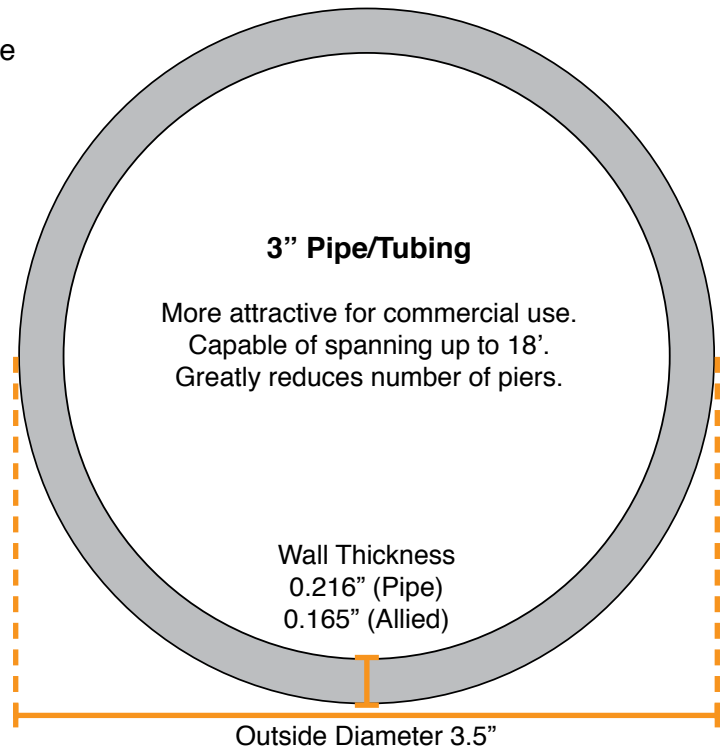
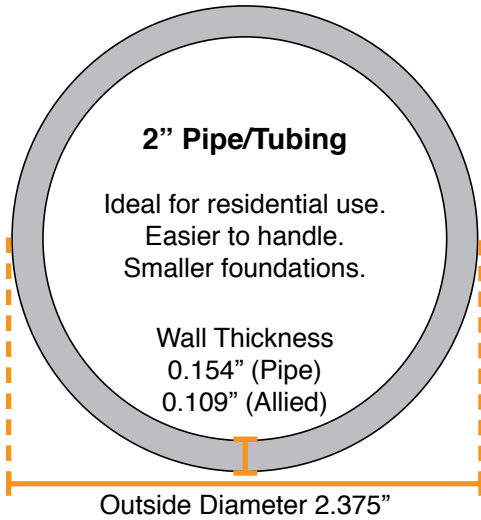
Wide Tilt Angle Range (0-45 Degrees)



Lower tilt angles are an effective way of reducing wind loads on ground mount structures, resulting in increased East-West pipe spans and reduced number of foundations. Refer to table on backside to see how tilt angle affects spans.

Substructure Selection

Ground Mount uses locally-sourced galvanized schedule 40 steel pipe (ASTM A53 Grade B, 35 ksi) or Allied mechanical tubing (2" – 50 ksi, 3" – 45 ksi) to reduce shipping costs. Mechanical tubing is lighter and can be easier to couple when building the substructure.



Refer to the following table to see how size impacts the East-West span between foundations. The table complies with ASCE 7-10 structural code. Values are based on 72-cell modules in Wind Exposure Category B.

Conditions				E-W Span							
Snow	Height	Tilt	Wind (MPH)	4'	6'	8'	10'	12'	14'	16'	18'
0 PSF	4-High	10°	100	2" Pipe/Tubing							
			120								
			140								
		30°	100	3" Pipe/Tubing							
			120								
			140								
	5-High	10°	100	2" Pipe/Tubing							
			120								
			140								
		30°	100	3" Pipe/Tubing							
			120								
			140								
30 PSF	4-High	10°	100	2" Pipe/Tubing							
			120								
			140								
		30°	100	3" Pipe/Tubing							
			120								
			140								
	5-High	10°	100	2" Pipe/Tubing							
			120								
			140								
		30°	100	3" Pipe/Tubing							
			120								
			140								

*Requires Diagonal Bracing